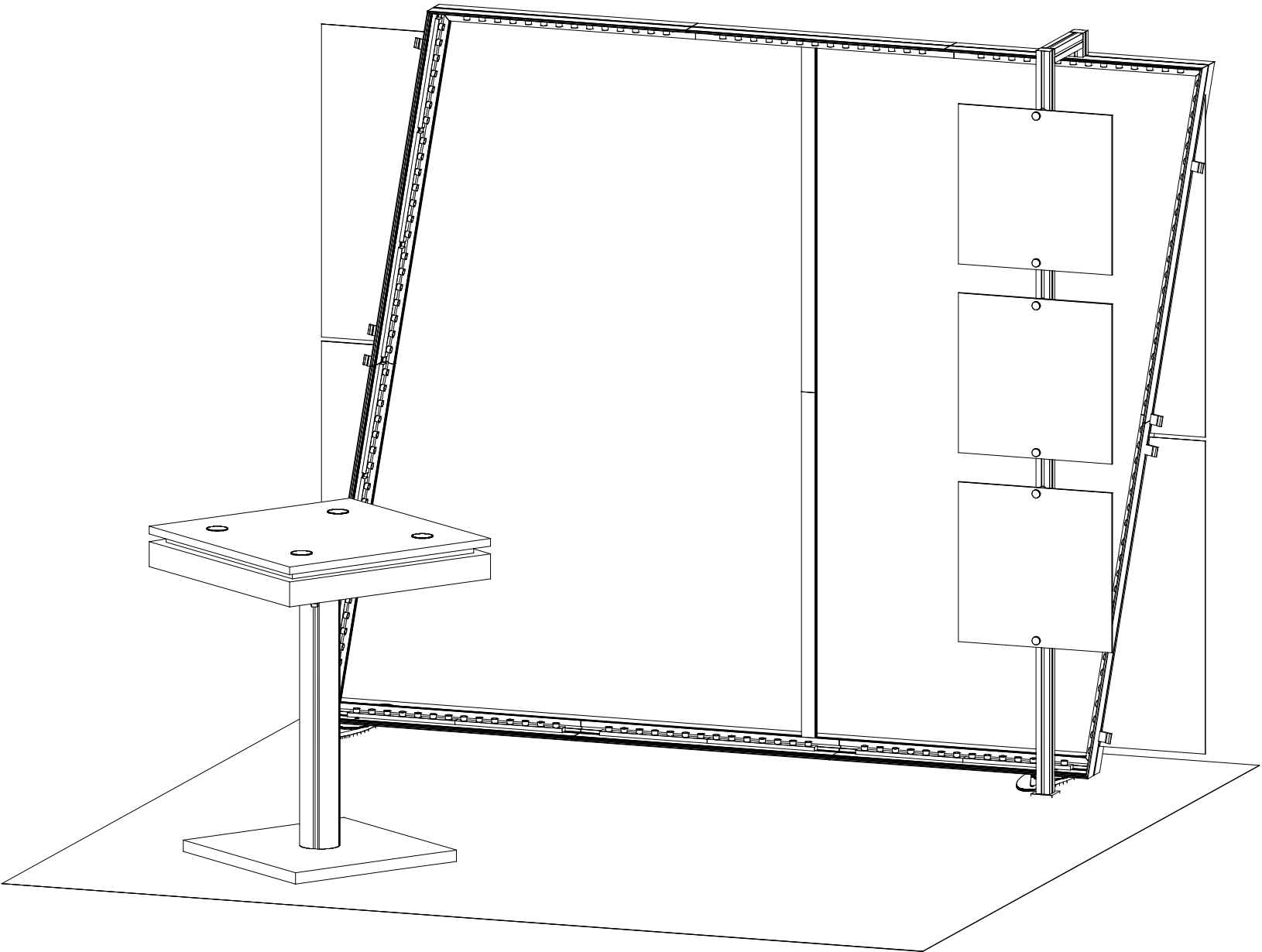
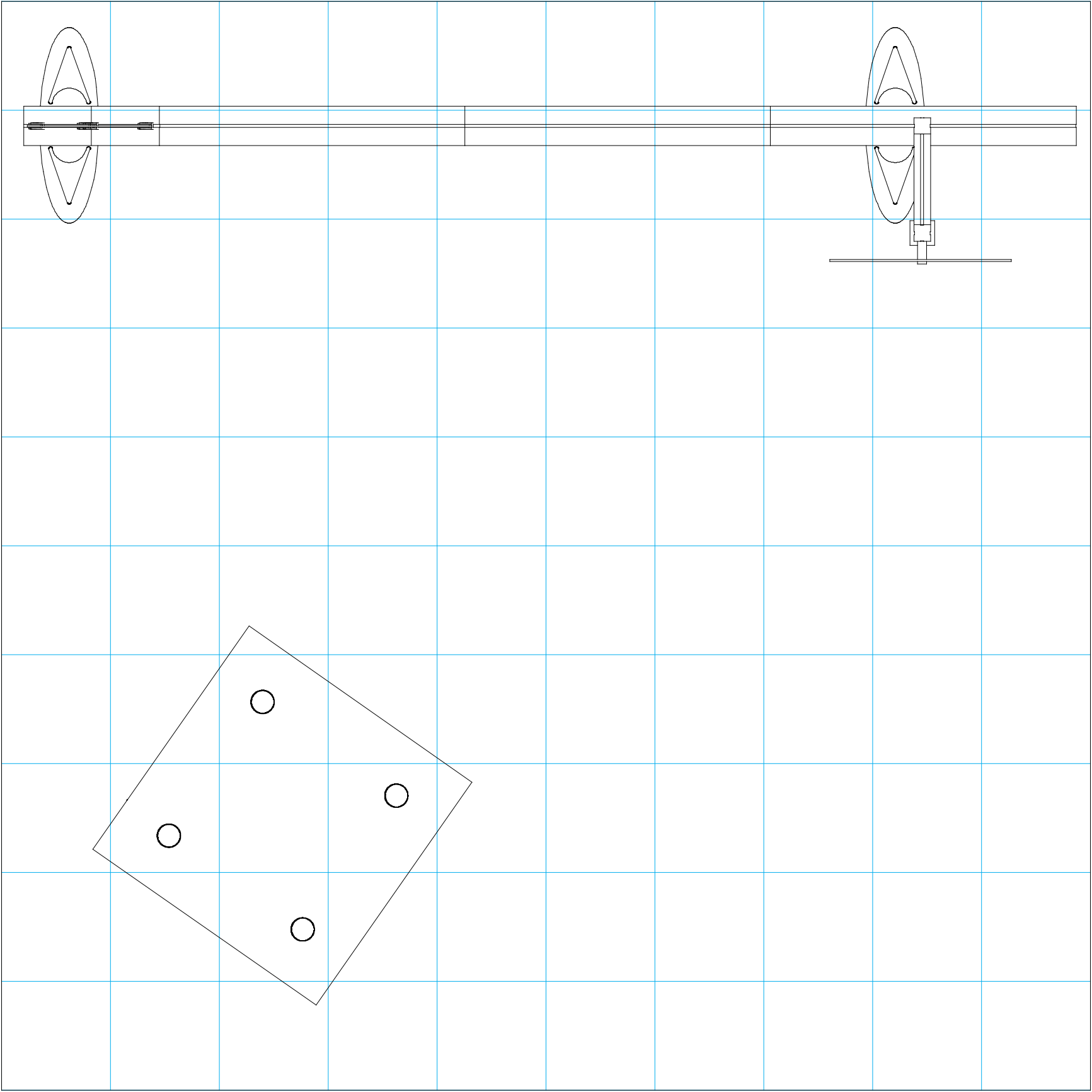


Top View



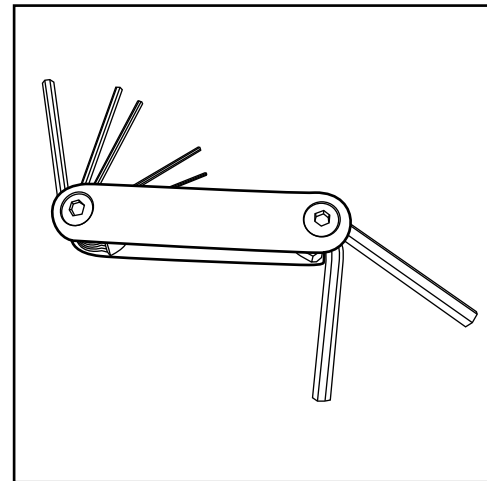
SETUP INSTRUCTIONS



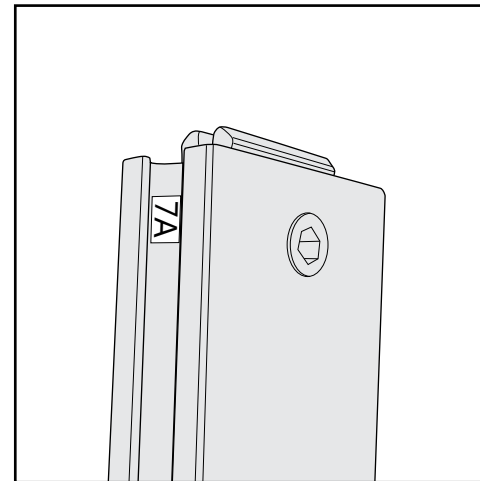
= 1 sq foot

General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.



Hex Tool - Essential for Assembly



Part Identification - Numbering



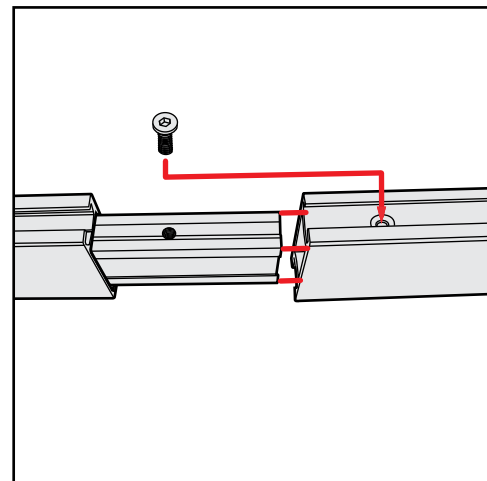
WARNING

Cleaning & Packing

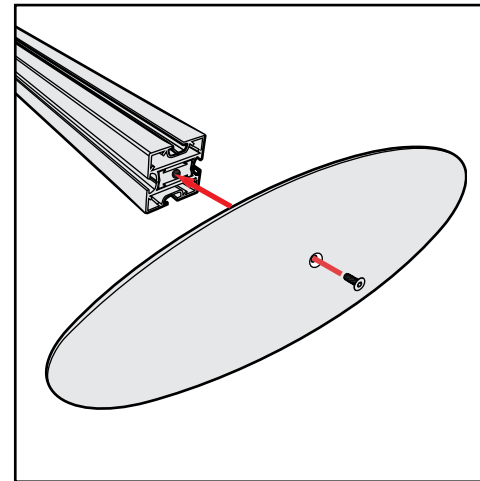
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.



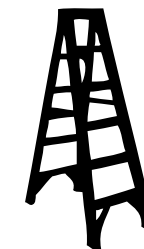
Spline Connection



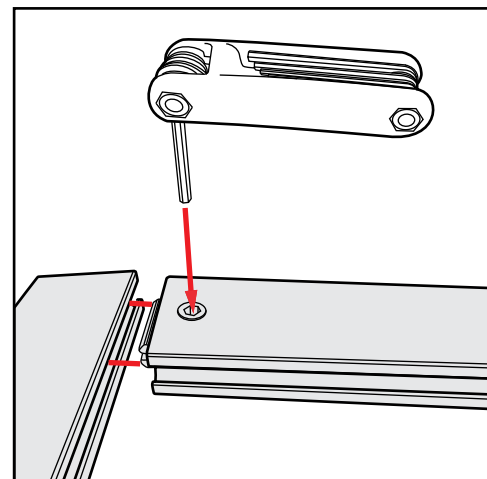
Base Plate & Extrusion Connection



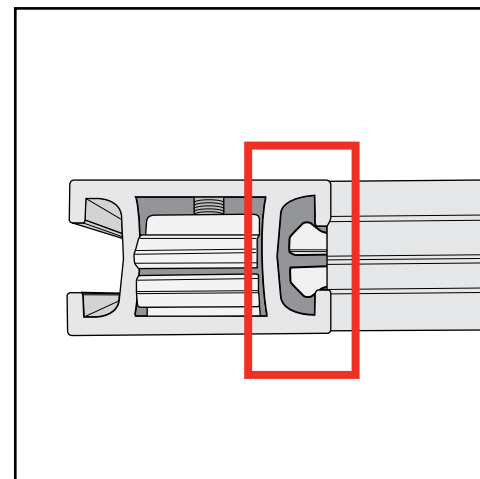
DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED



Extrusion & Lock Connection



Engaged Lock

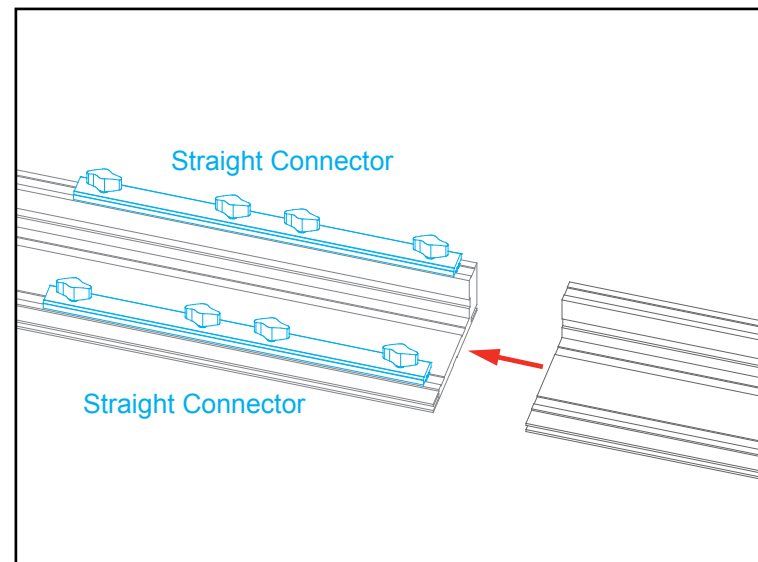


ALL CONNECTIONS MUST
BE TIGHTLY SECURED

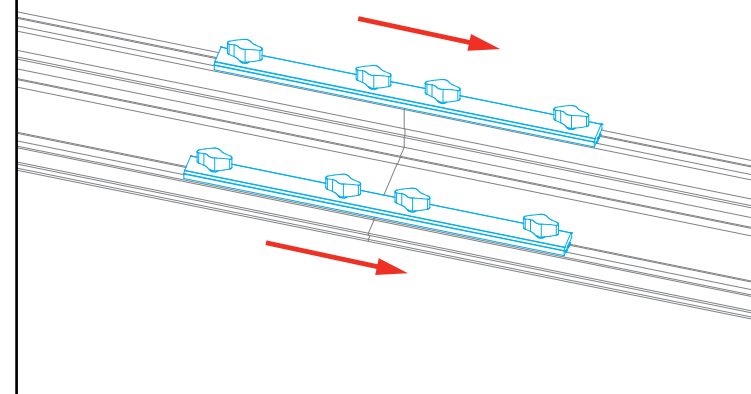
Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connectors** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide both connectors across seam of extrusions.
Tighten all knobs.



All knobs must be tightened securely to ensure a proper connection.

Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

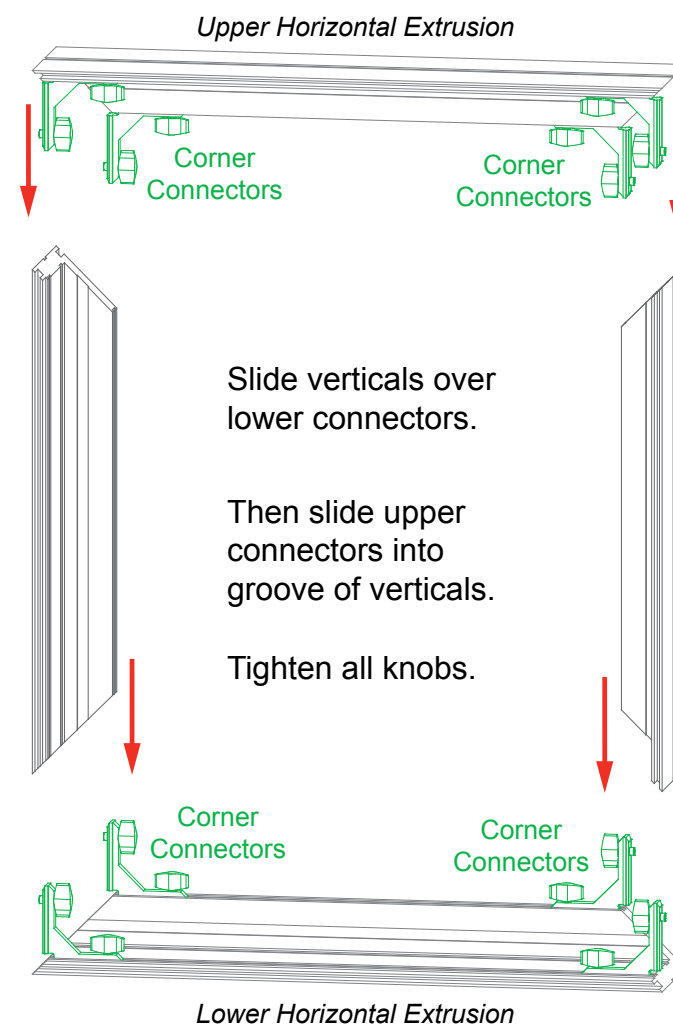
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

Corner Connection

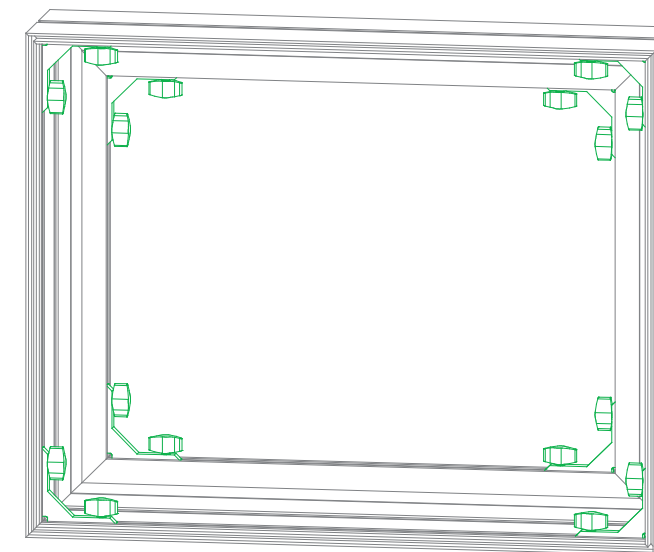
- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.

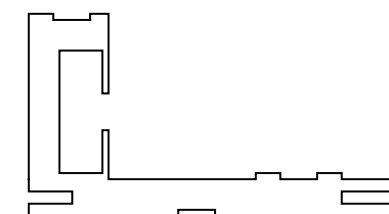


Adjust connectors if necessary to prevent gaps in connection.



COMPLETED ASSEMBLY

All knobs must be tightened securely to ensure a proper connection.

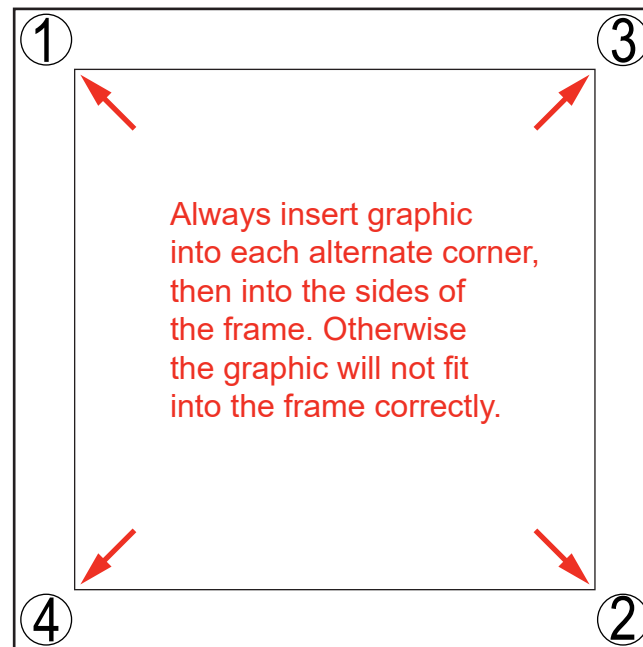


CEI110 Profile

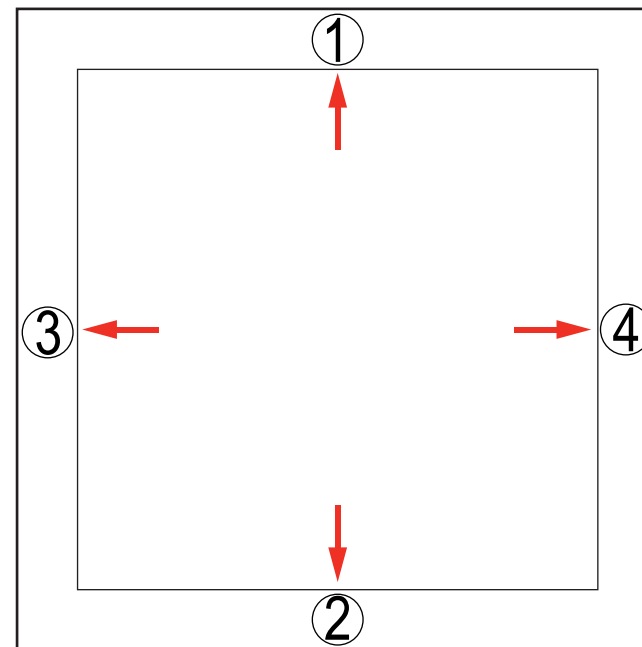
SEG Graphic Installation *in 3 Steps*

The Perfect Fit

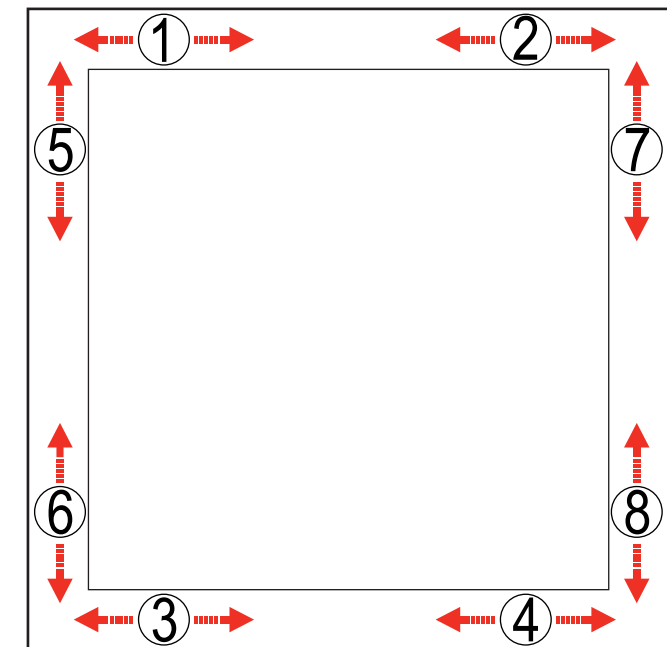
STEP 1: Attach Corners



STEP 2: Attach Middle



STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.

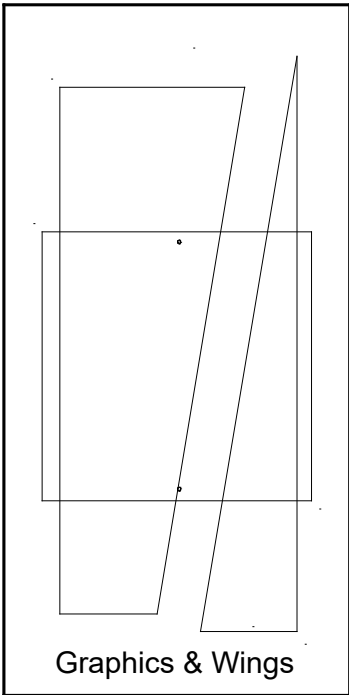


To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

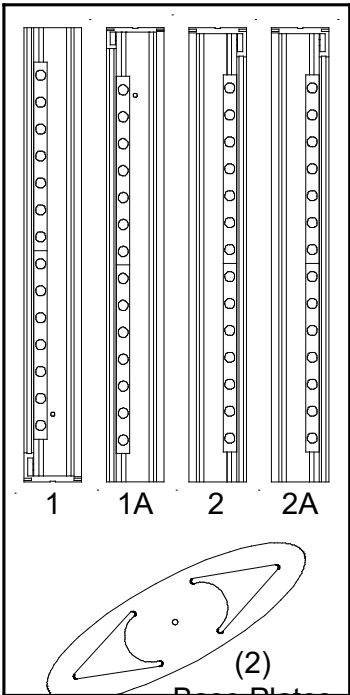
Install video:



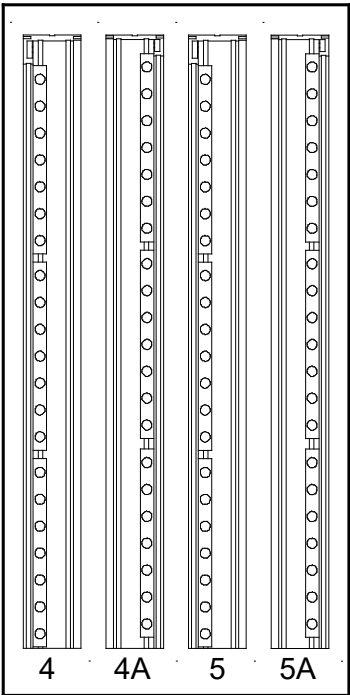
Top View of Each Level



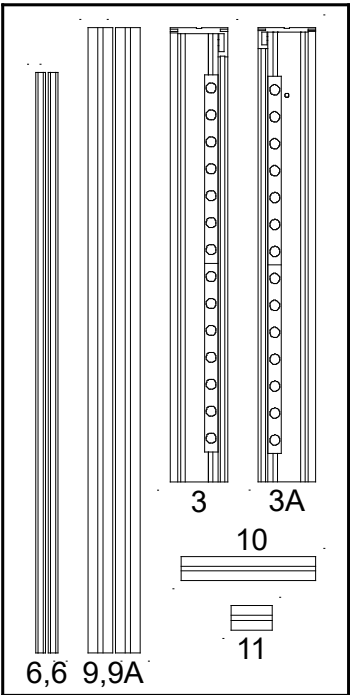
Level 1
(Bottom level)



Level 2



Level 3



Level 4

Graphics

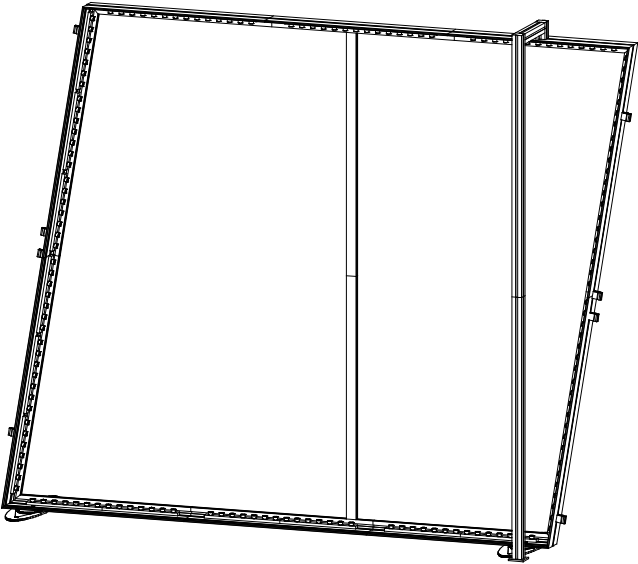
Setup Hardware

CRATE PACKING

MOD-1454 Charging Table

Item	Qty.	Description
1,1A	1,1	33.6754" CEI110 Horizontal Extrusion
2,2A	1,1	33.6753" CEI110 Horizontal Extrusion
3,3A	1,1	33.6753" CEI110 Horizontal Extrusion
4,4A	1,1	45.6185" CEI110 Vertical Extrusion
5,5A	1,1	45.6185" CEI110 Vertical Extrusion
6,6A	1,1	43.1767" Z45 Vertical Extrusion
7	2	Base Plate
8	1	Base Plate
9,9A	1,1	46.5" S44 Vertical Extrusion
10	1	10" S44 Horizontal Extrusion
11	1	3" S44 Vertical Extrusion

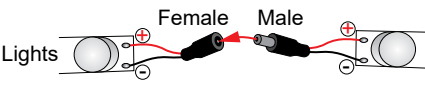
- Steps:
- 1) Assemble [1,2,3] [1A,2A,3A] [4,5] and [4A,5A] together with straight brackets. See CEI110 Frame Assembly sheet Straight Bracket Assembly details.
 - 2) Attach vertical assemblies [4/5] [4A/5A] and horizontal assemblies [1/2/3] [1A/2A/3A] together with Corner brackets. See CEI110 Frame Assembly sheet Corner Bracket Assembly details.
 - 3) Connect verticals [6] together then attach between [2] and [2A]. See **PR53 Connector** detail.
 - 4) Attach verticals [9] and [9A] together. See **PR53 Connector** detail.
 - 5) Attach base plates [7] to horizontals [1] and [2], using bolts.
 - 6) Attach base plate [8] to vertical assembly [9/9A], using a bolt.
 - 7) Assemble [8/9/9A] [10] and [11] then attach to top of horizontal [1A]. Tighten locks to secure.
 - 8) Connect lighting cords and attach transformers. See **Light to Light Connection** and **Light to Transformer Connection** details.



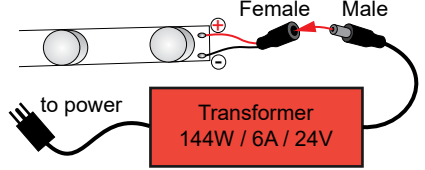
Completed Assembly

Assemble CEI110 frame flat on floor.

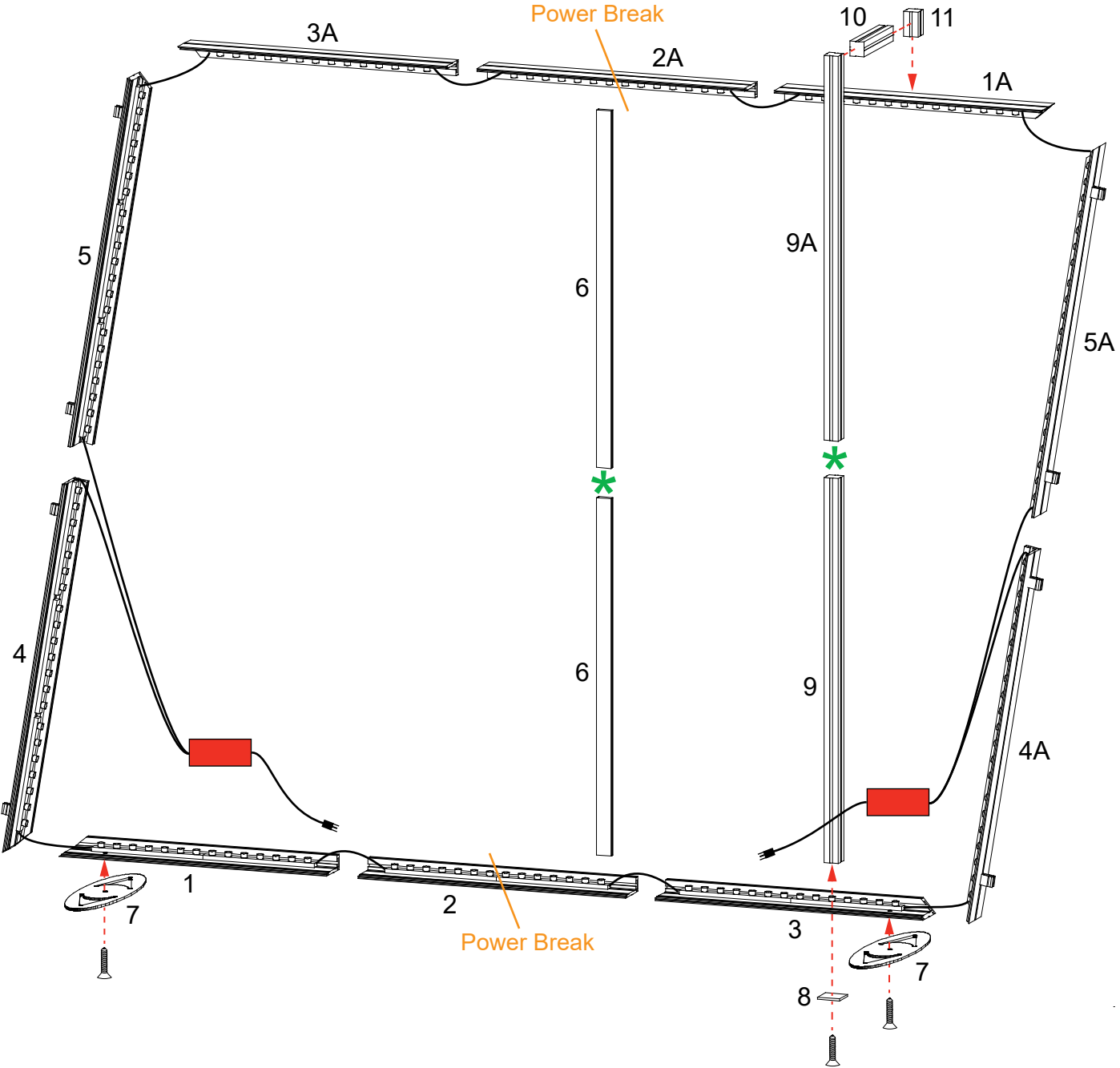
Light to Light Connection



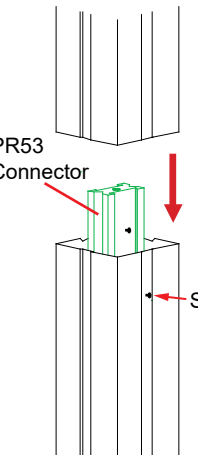
Light to Transformer Connection



Maximum of 14 lights per transformer.



* Extrusion Connector



PR53 Connector

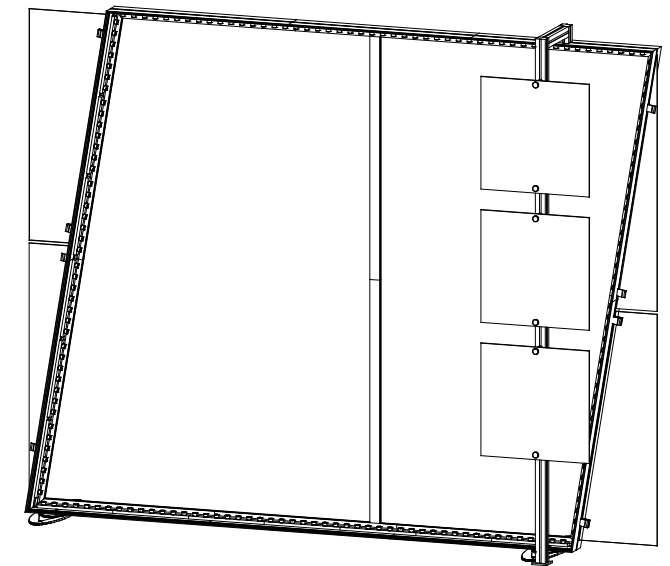
Slide upper extrusion over connector and rest on lower extrusion. Secure with set screws.

Set Screw

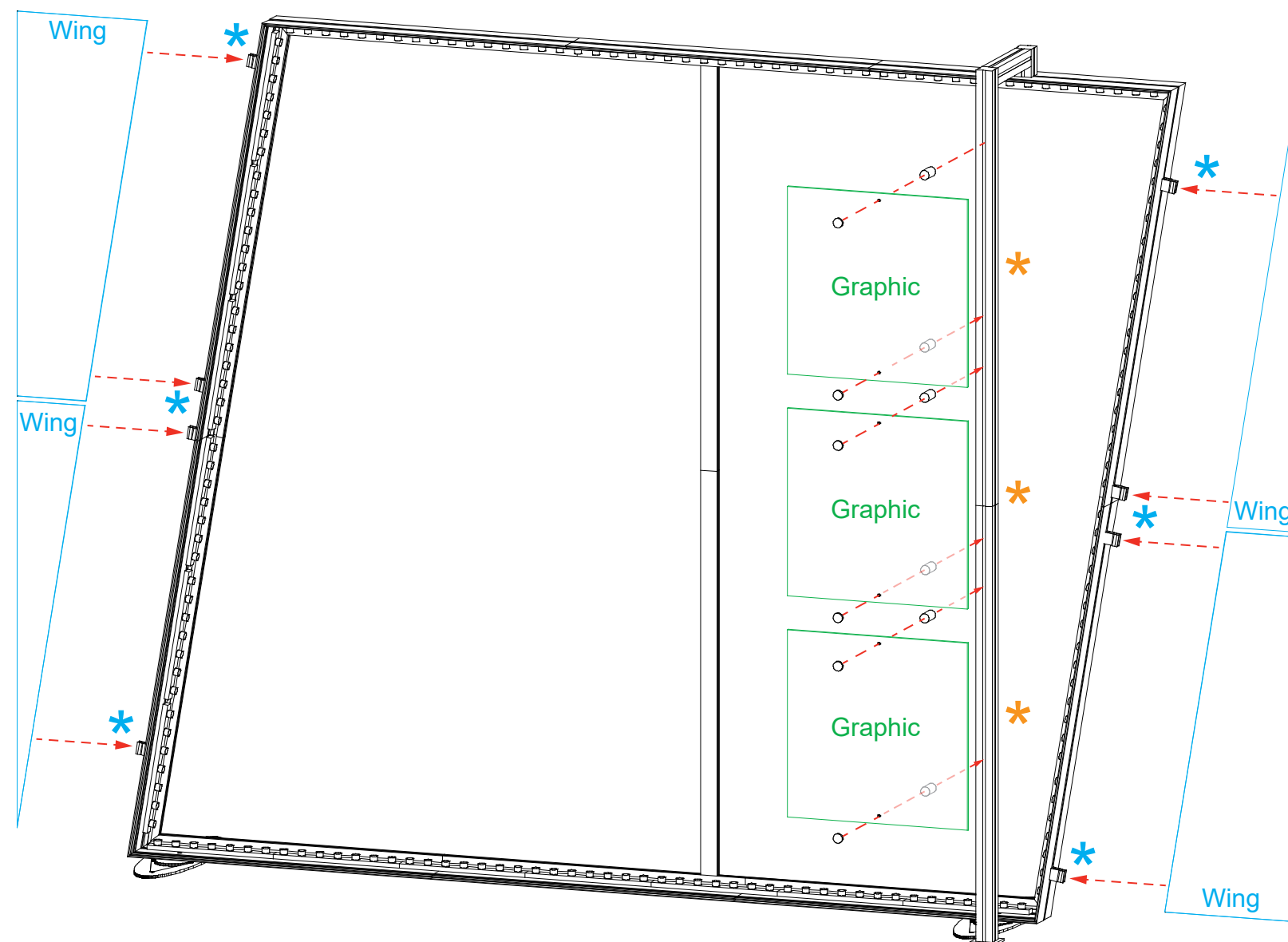
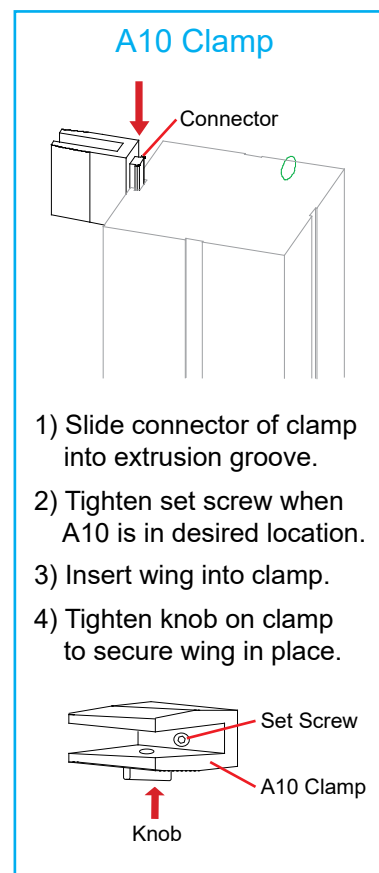
To prevent product loss, keep all screws attached to connector after disassembling.

Steps:

- 1) Attach wings to A10 clamps. See [A10 Clamp](#) detail.
- 2) Attach graphics to vertical extrusion, using standoffs and screw caps.
- 3) Install SEG graphic to front of assembled frame and SEG blocker fabric to back.
See SEG Graphic Installation sheet for instruction.

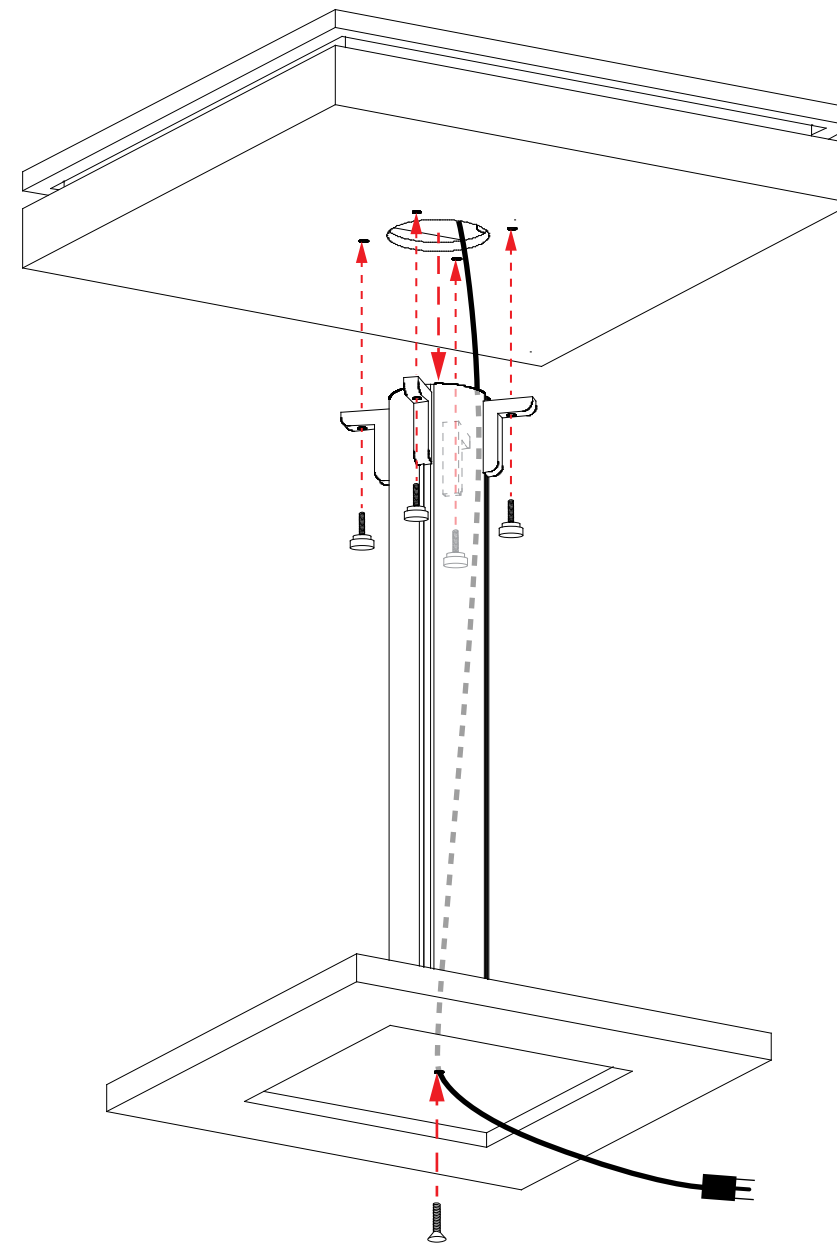
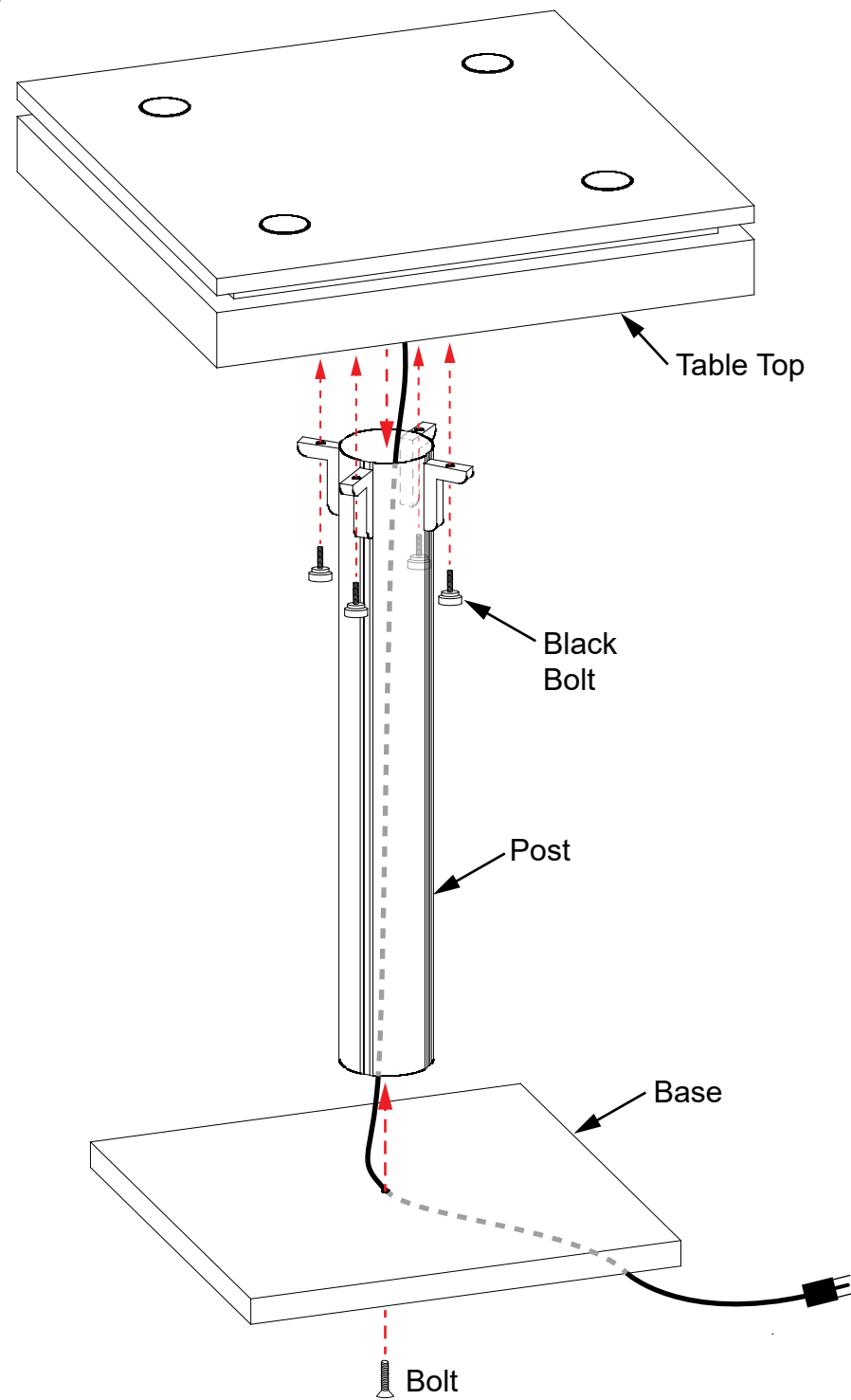


Completed Assembly

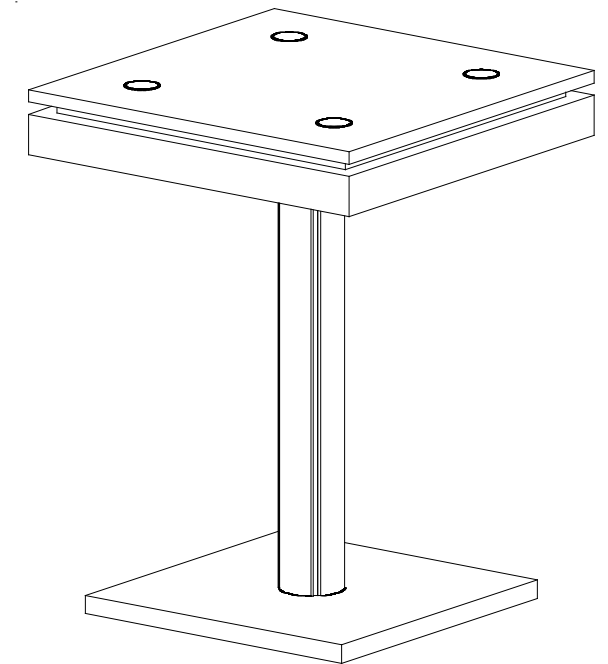


Steps:

- 1) Connect base to post, using bolt.
- 2) Route cord from table top through post and base.
- 3) Connect table top to post with fixed brackets, using black bolts.



UNDERSIDE VIEW



Completed Assembly