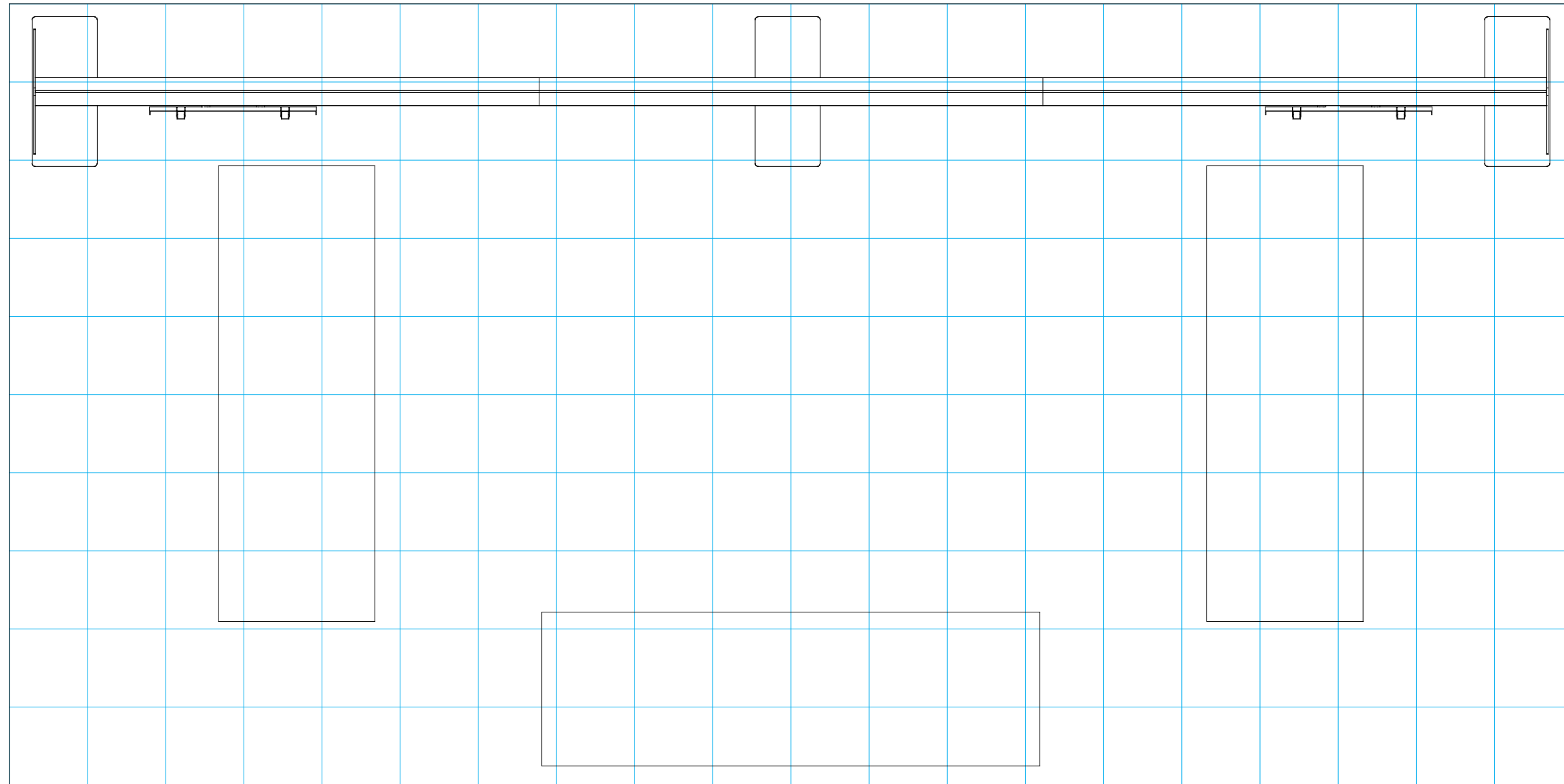



SETUP INSTRUCTIONS



 = 1 sq foot

General Setup Instructions

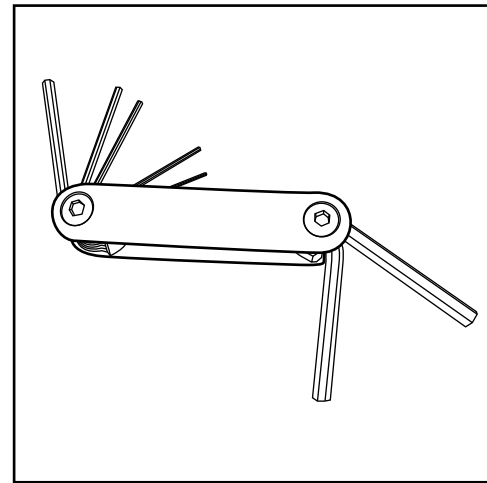
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

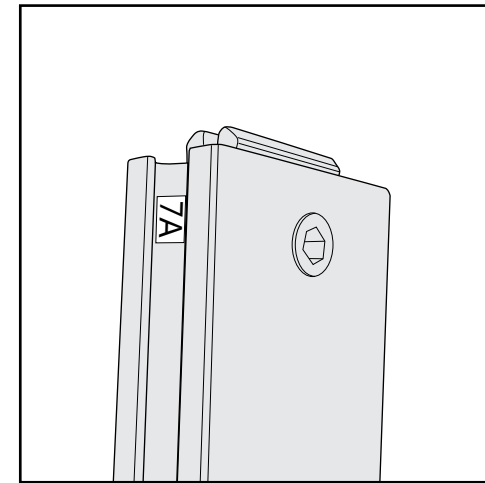
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

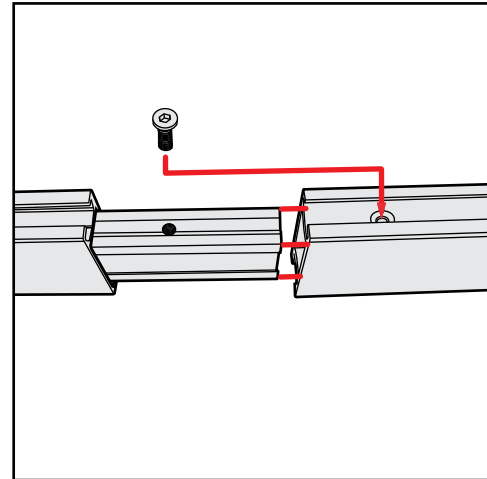
- For loss prevention, tighten all set screws and locks during disassembly.



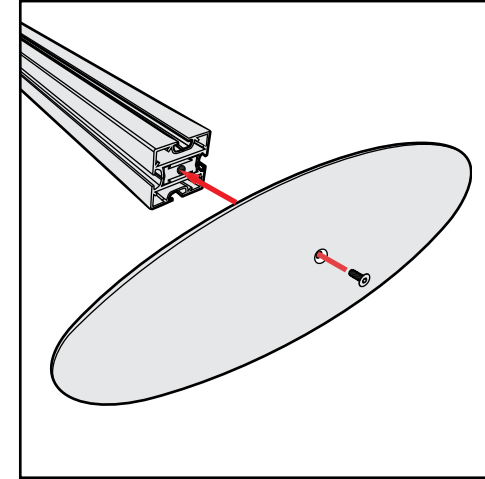
Hex Tool - Essential for Assembly



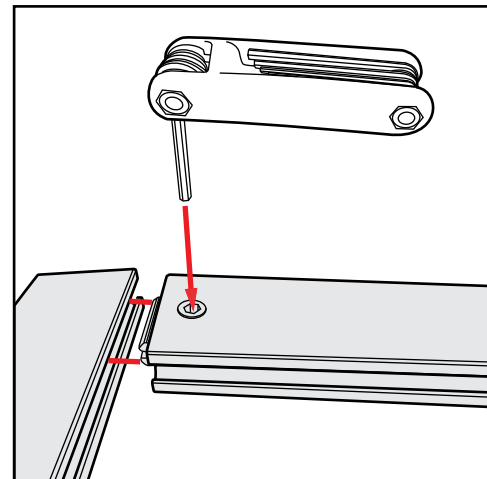
Part Identification - Numbering



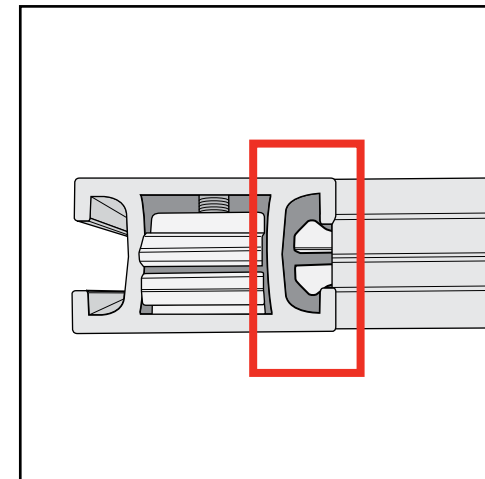
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



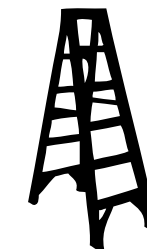
Engaged Lock



WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED

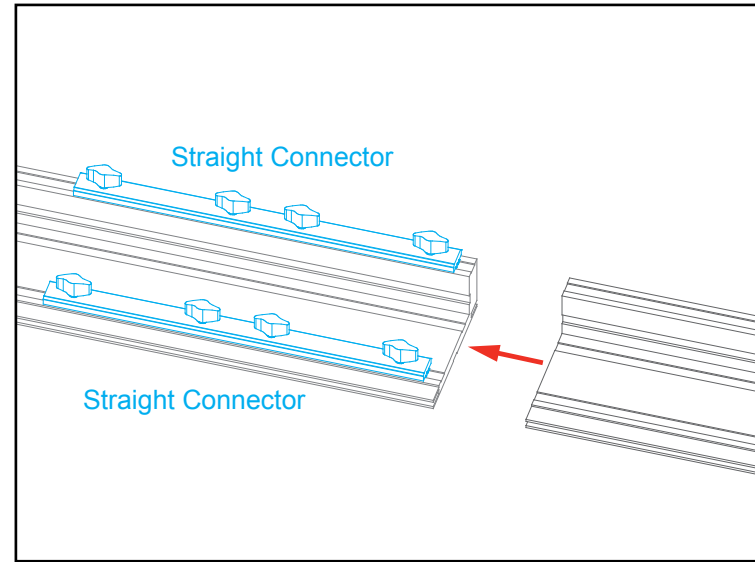


ALL CONNECTIONS MUST
BE TIGHTLY SECURED

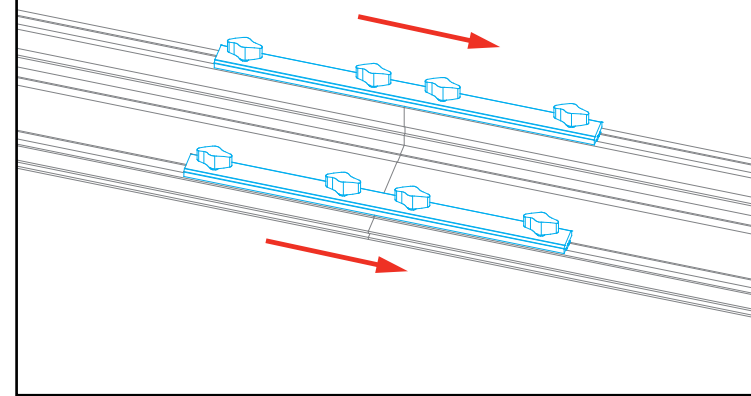
Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connectors** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide both connectors across seam of extrusions. Tighten all knobs.



All knobs must be tightened securely to ensure a proper connection.

Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

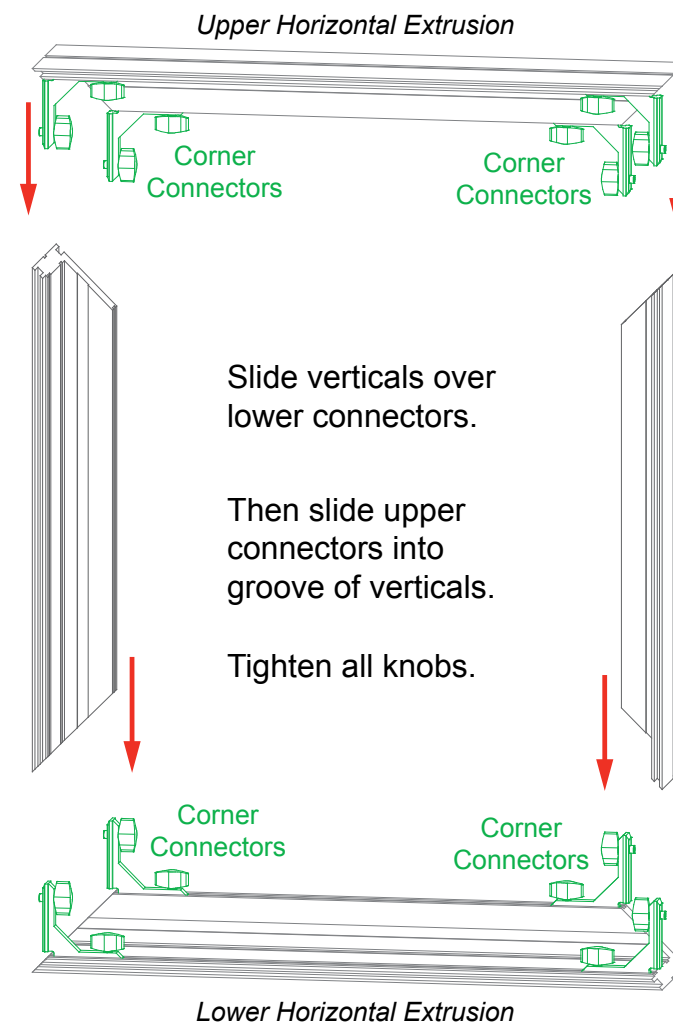
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

Corner Connection

- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.



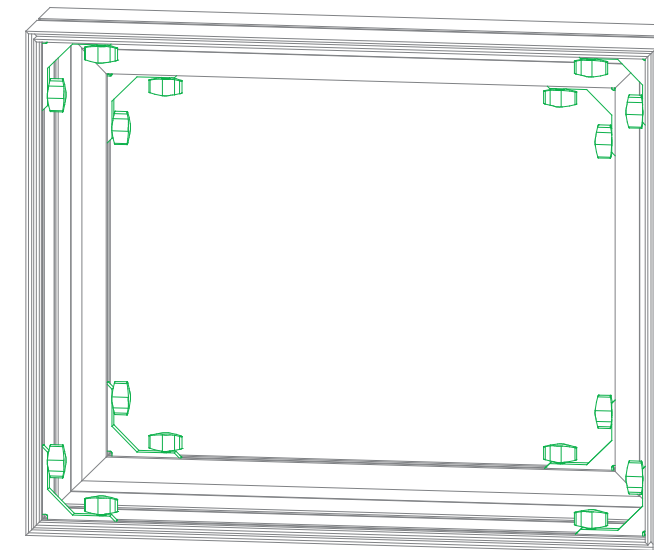
Slide verticals over lower connectors.

Then slide upper connectors into groove of verticals.

Tighten all knobs.

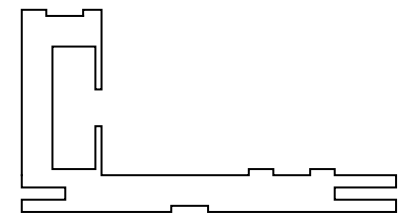


Adjust connectors if necessary to prevent gaps in connection.



COMPLETED ASSEMBLY

All knobs must be tightened securely to ensure a proper connection.

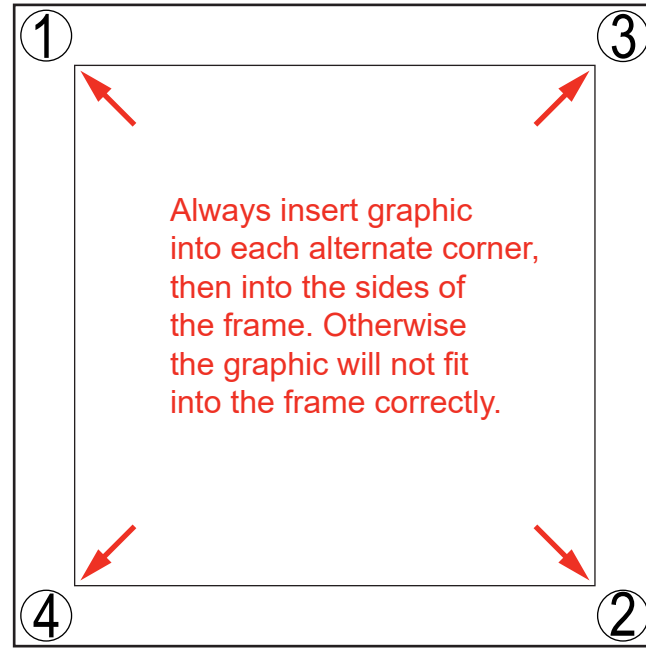


CEI110 Profile

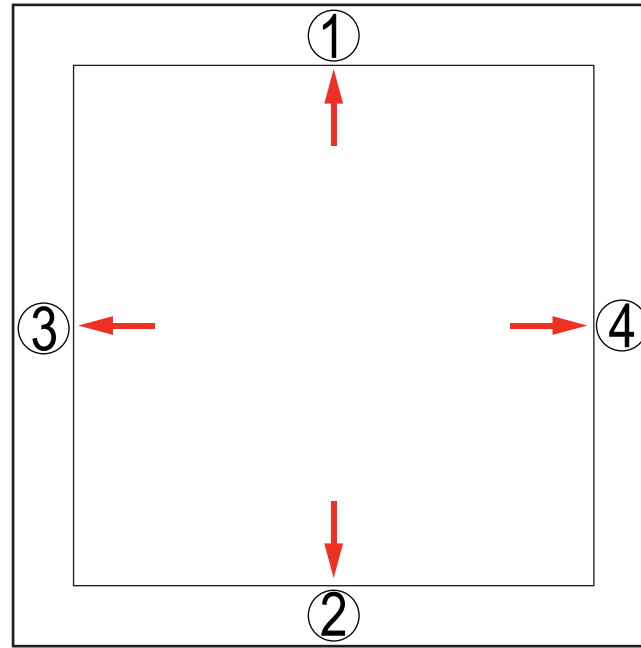
The Perfect Fit

SEG Graphic Installation *in 3 Steps*

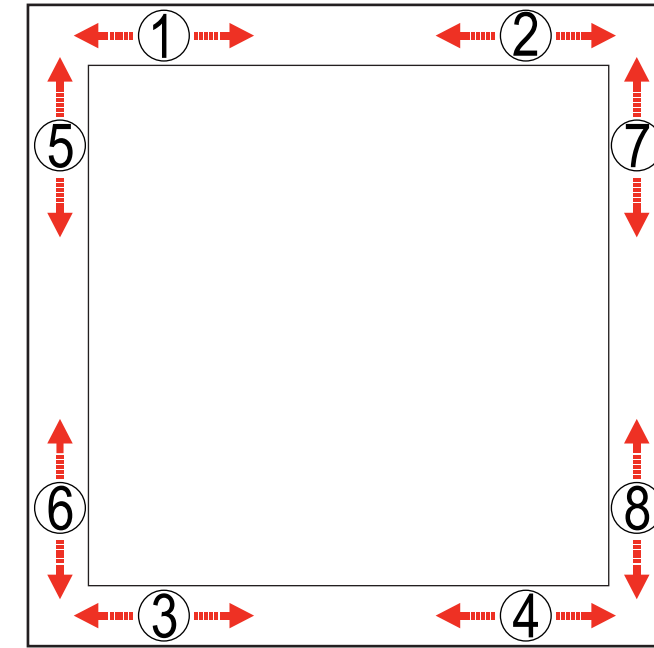
STEP 1: Attach Corners



STEP 2: Attach Middle



STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.



To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

Install video:



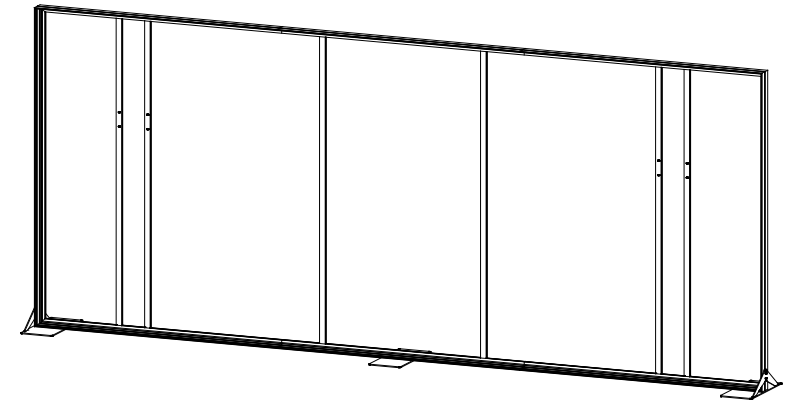
CRATE PACKING

| Item | Qty. | Description |
|------|------|--|
| 1 | 1 | 96"h CEI110 Vertical Extrusion |
| 2 | 1 | 96"h CEI110 Vertical Extrusion |
| 3 | 1 | 77.333"w CEI110 Horizontal Extrusion |
| 4 | 1 | 77.333"w CEI110 Horizontal Extrusion |
| 5 | 1 | 77.333"w CEI110 Horizontal Extrusion |
| 6 | 1 | 77.333"w CEI110 Horizontal Extrusion |
| 7 | 1 | 77.333"w CEI110 Horizontal Extrusion |
| 8 | 1 | 77.333"w CEI110 Horizontal Extrusion |
| 9 | 2 | 92.353"h Z33 Vertical Extrusion |
| 10 | 2 | 92.353"h Z33 Vertical Extrusion w/ holes |
| 11 | 2 | 92.353"h Z33 Vertical Extrusion w/ holes |
| 12 | 1 | 23" x 10" Base Plate |
| 13 | 2 | Corner Base Plate |

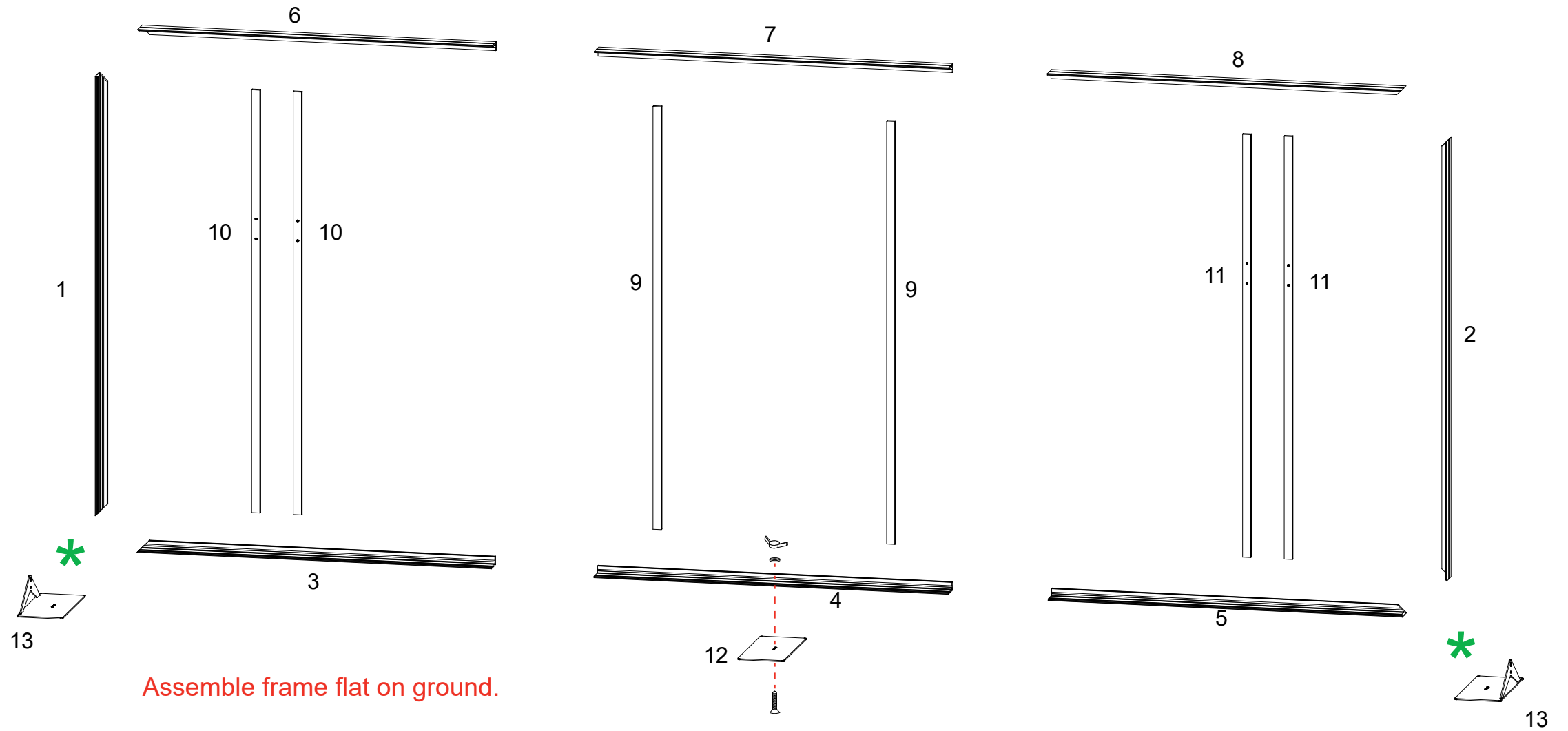
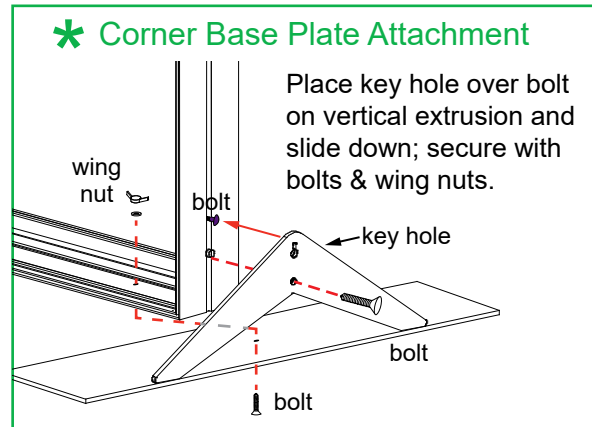
Steps:

Refer to the *CEI110 Frame Assembly general information page*.

- 1) Assemble horizontals [3-4-5], [6-7-8] together using straight connectors.
- 2) Attach verticals [1/2] between horizontal assemblies [3/4/5], [6/7/8] using corner connectors.
- 3) Connect verticals [9], [10], [11] between horizontal assemblies as shown.
- 4) Attach Base Plate [12] to bottom of horizontal [4] using bolts & wing nuts.
- 5) Attach Corner Base Plates [13] to corners of assembled frame.
See [Corner Base Plate Attachment](#) detail.



When assembled

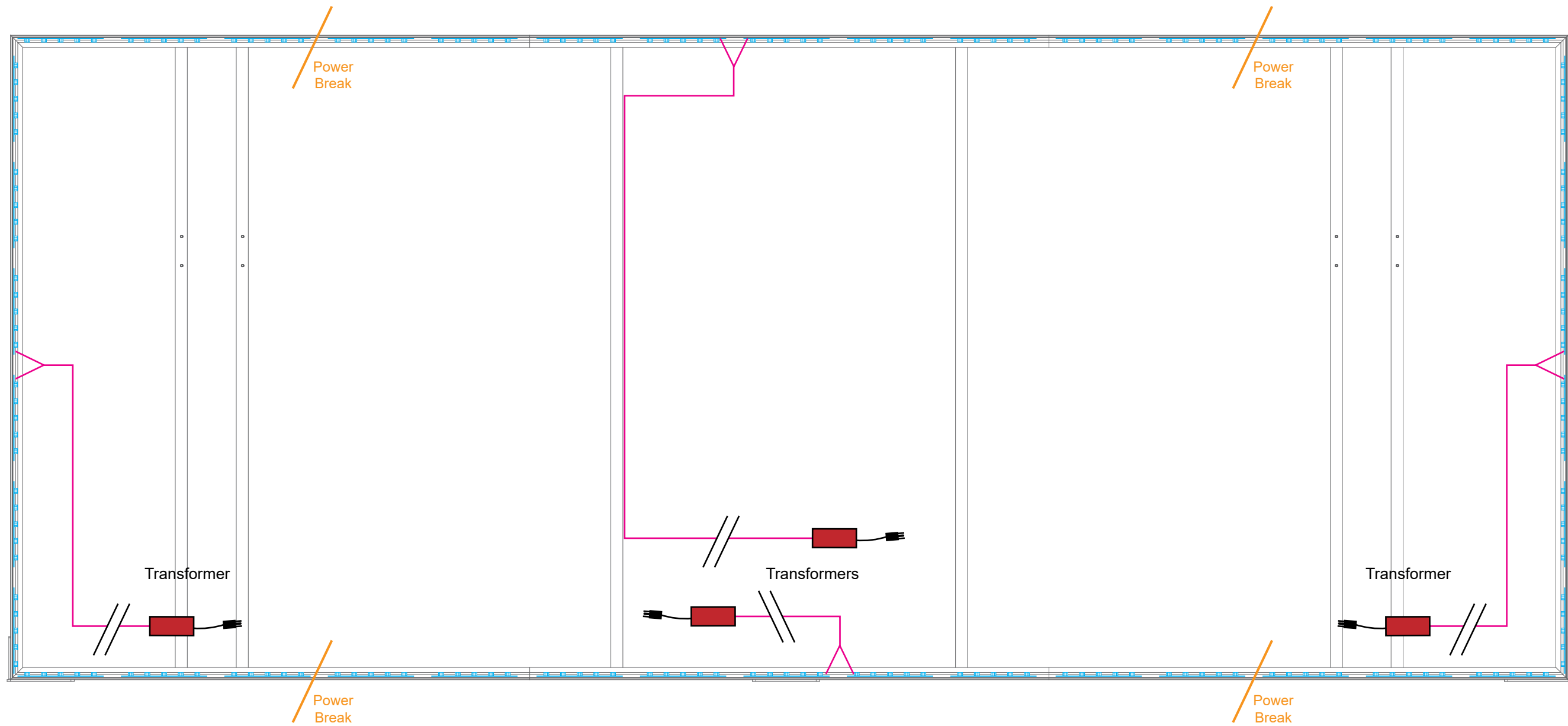
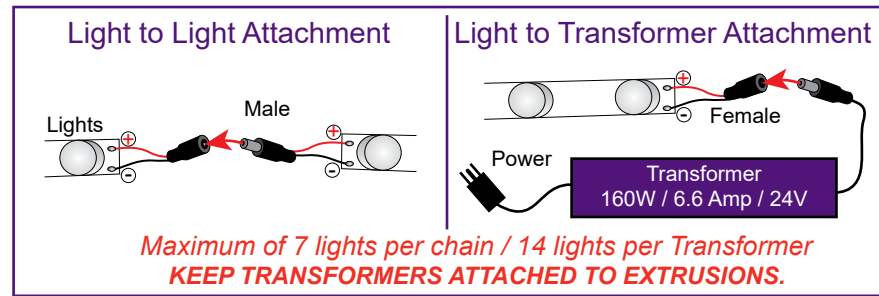


Assemble frame flat on ground.

FRONT VIEW

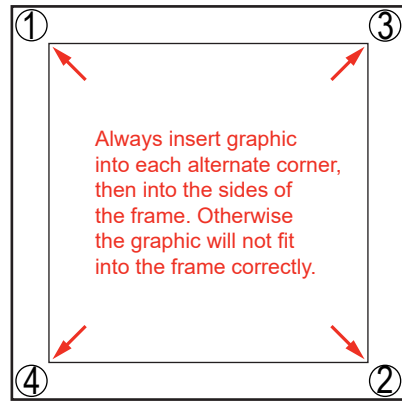
Steps:

- 1) Connect power cords to Supernova lights as shown.



SEG Graphic Installation

STEP 1: Attach Corners

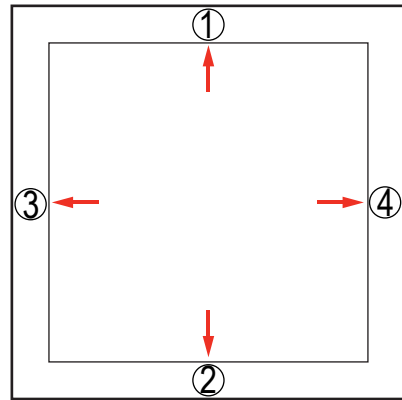


Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.



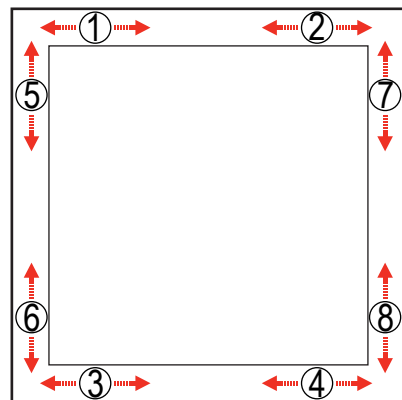
STEP 2: Attach Middle



Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

STEP 3: Attach Sides



Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

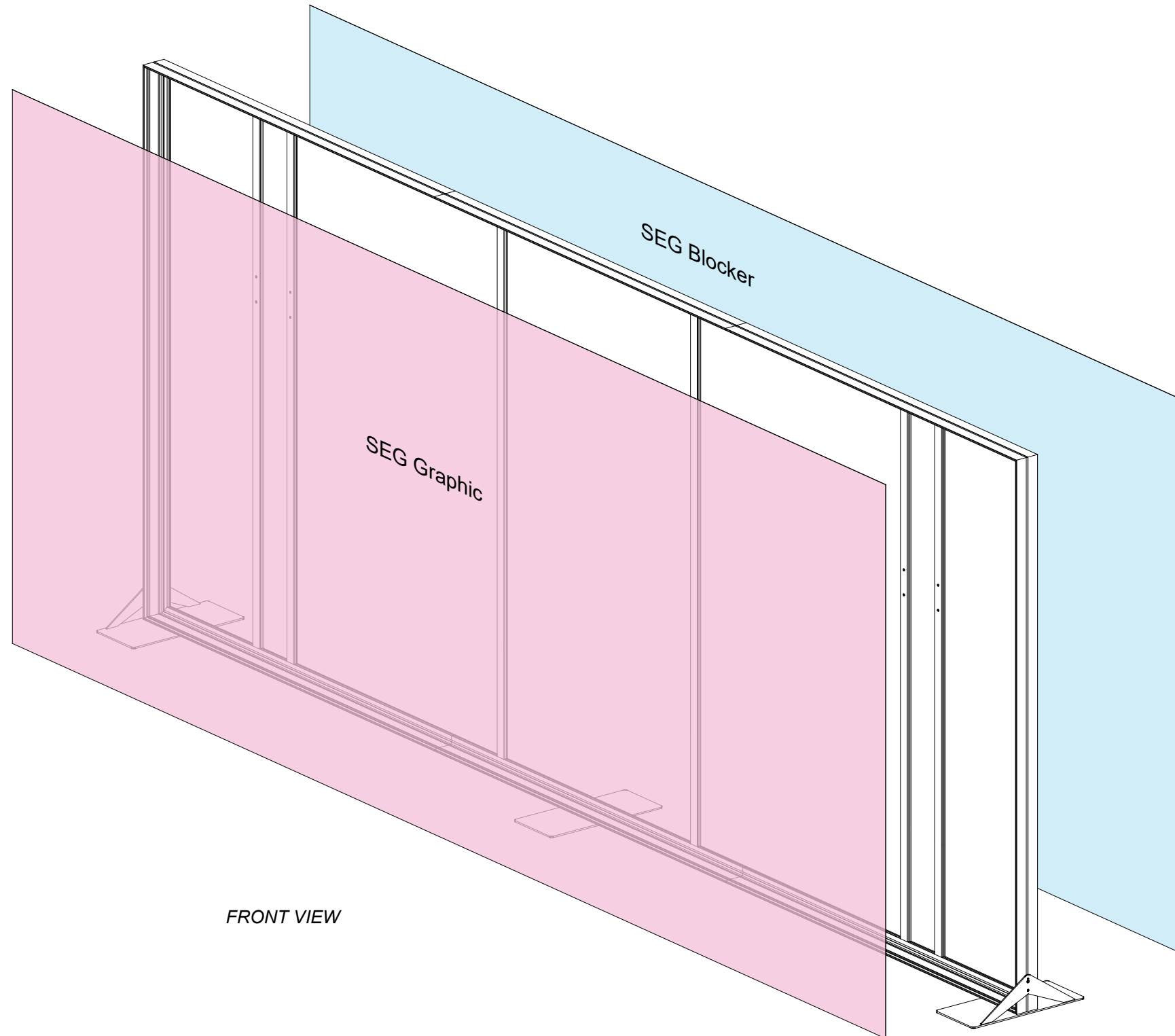


To remove the graphic from the frame, locate the fabric pull tab. Gently pull on the tab to remove the graphic.

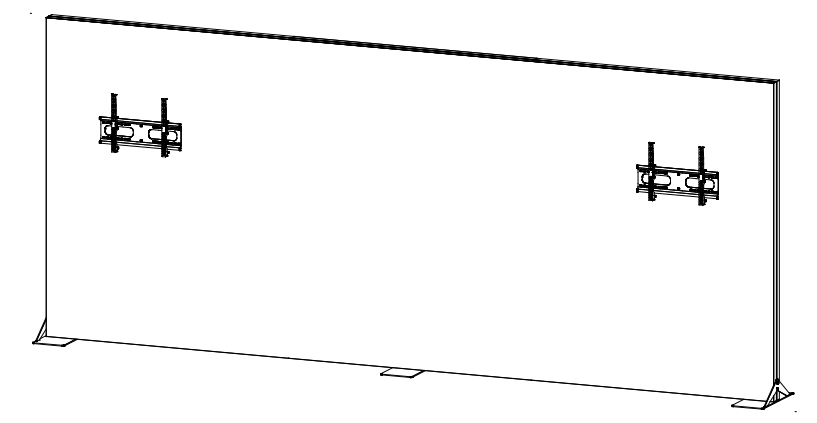
Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Steps:

- 1) Apply SEG graphic to front of lightbox assembly.
 - 2) Apply SEG blocker to back of lightbox assembly.
- Refer to the SEG Installation general information page.

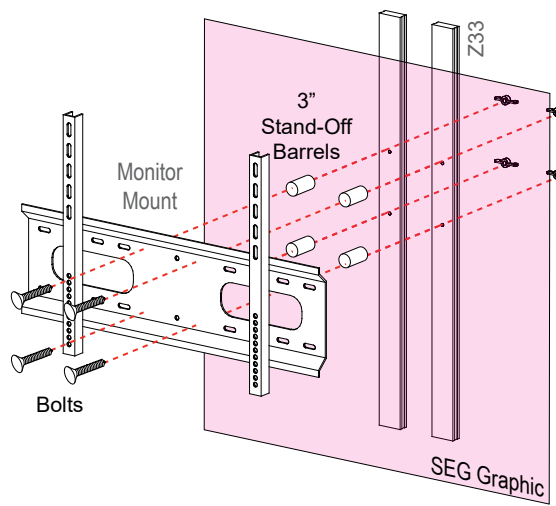


Steps:
1) Attach Monitor Mounts to verticals [10,11].
See **Monitor Mount Attachment** detail.



Completed Assembly

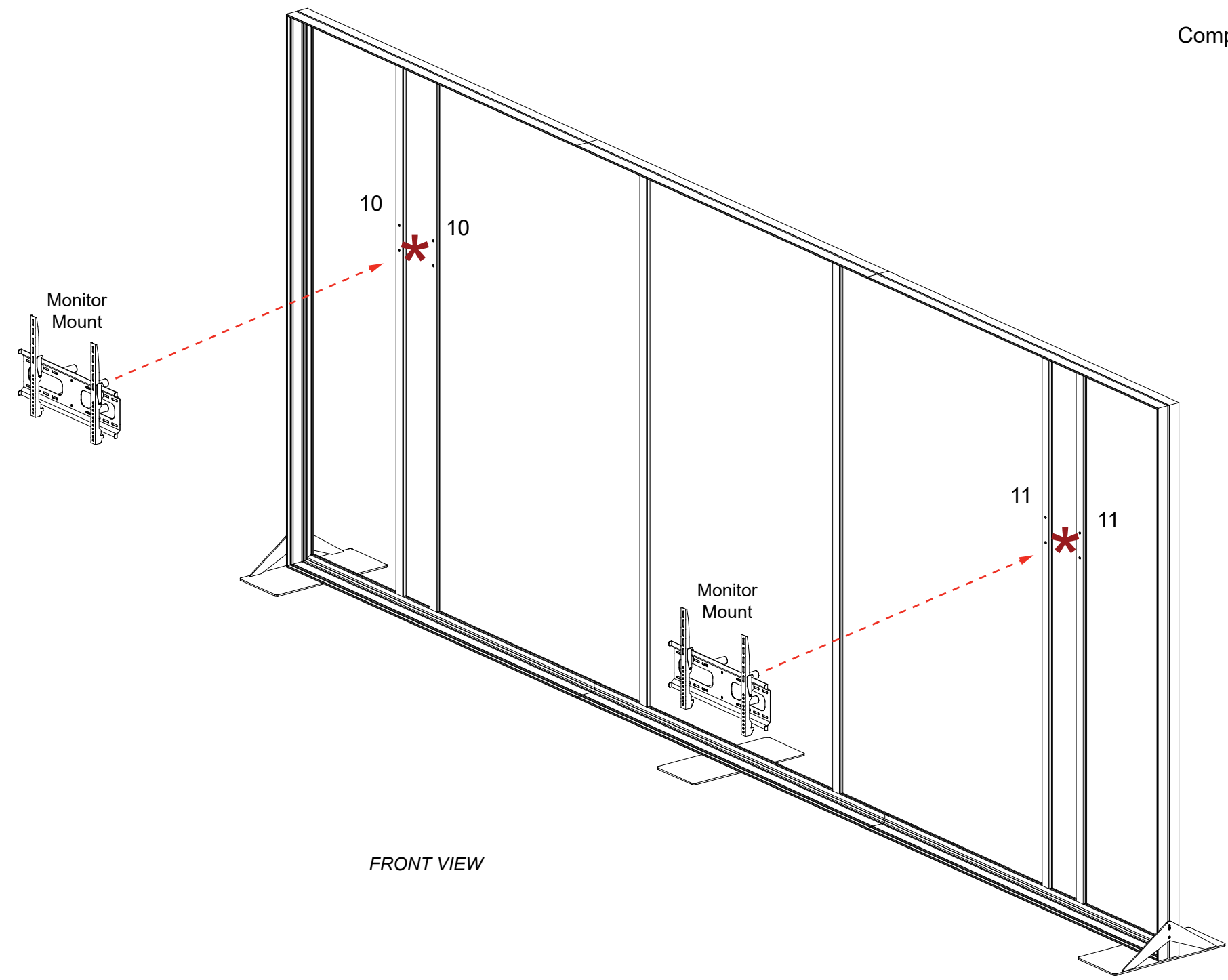
*** Monitor Mount Attachment**
Attach Stand-off barrels to Z45 extrusions



Monitor Mount
3" Stand-Off Barrels
Z33
Bolts
SEG Graphic

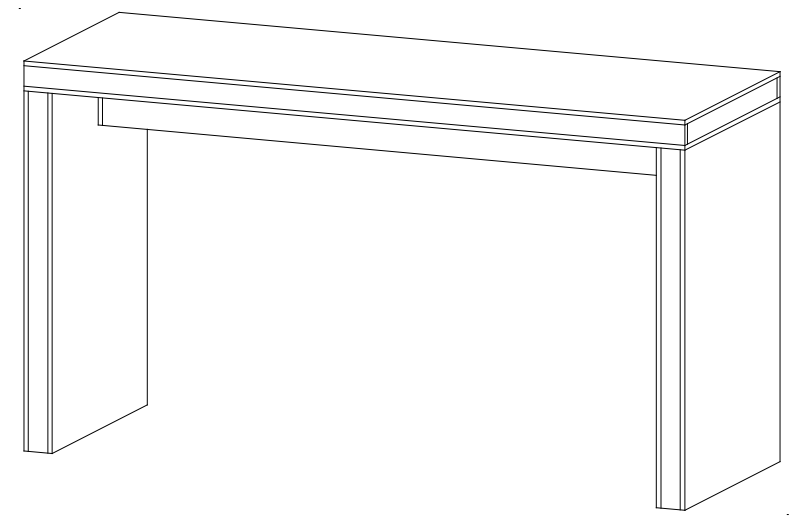
Connect Monitor Mount to Standoff Barrels using Bolts.

Note: Monitor mounts install through SEG graphic.

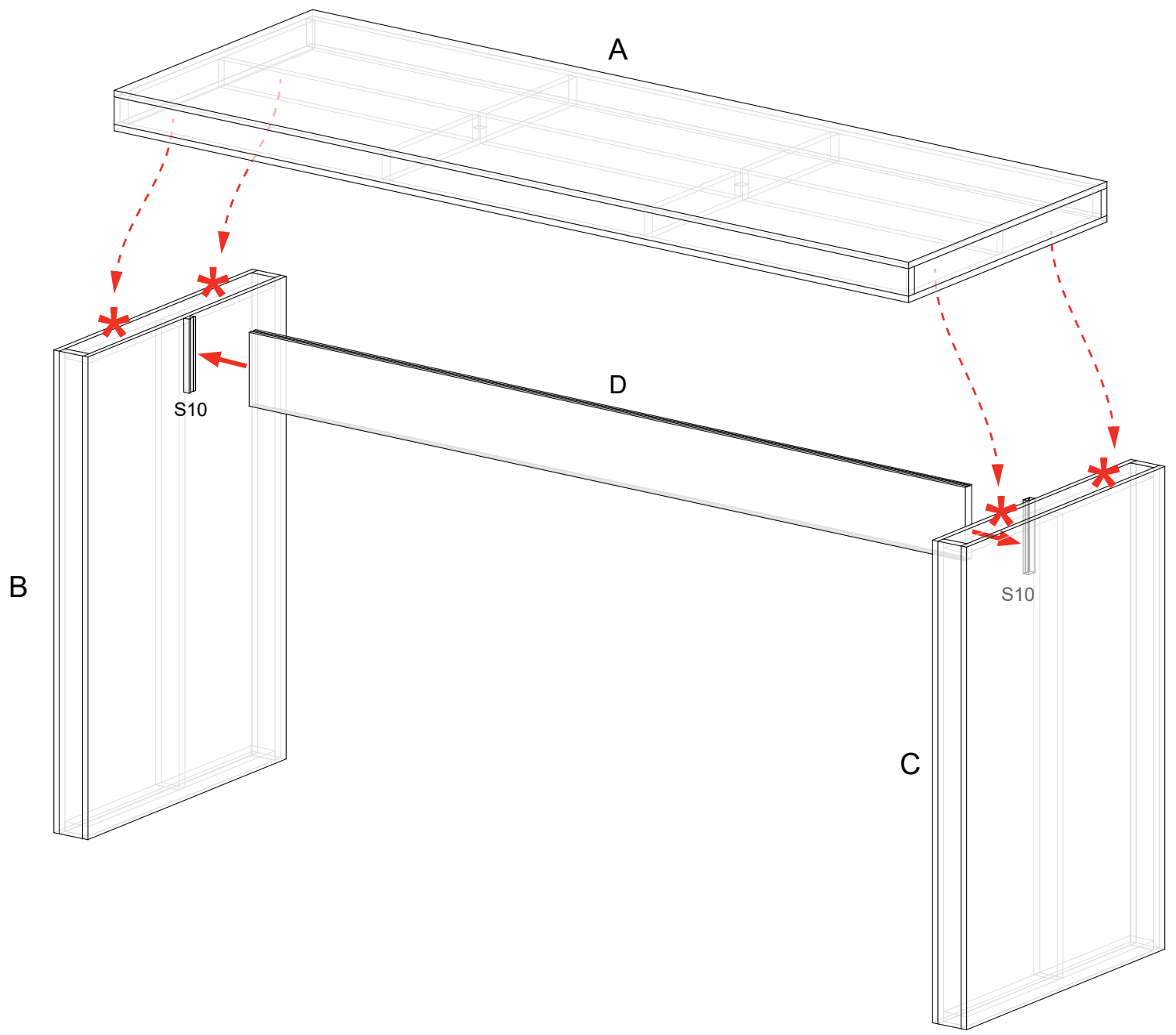


| Item | Qty. | Description |
|------|------|------------------------------------|
| A | 1 | 70"w x 24"d Table Top |
| B | 1 | 24"w x 36"h Table Leg w/ S10 |
| C | 1 | 24"w x 36"h Table Leg w/ S10 |
| D | 1 | 63.094"w Z140 Horizontal Extrusion |

- Steps:
- 1) Attach Table Top [A] to Table Legs [B,C] using roto cam locks.
See **Roto Cam Lock Connection** detail.
 - 2) Connect extrusion [D] to S10 extrusions on Table Legs [B,C] as shown.



When assembled



*** Roto Cam Lock Connection**

Step 1

Hex Key Tool
Hole

Step 2

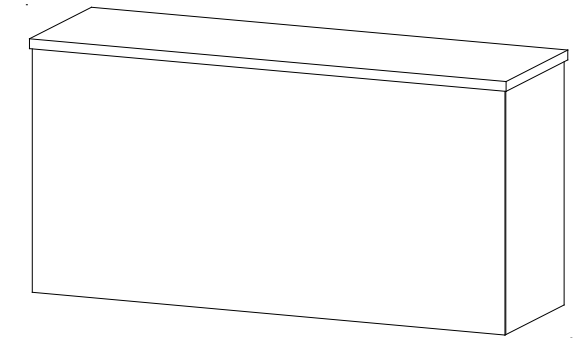
Hex Key Tool
Lock

Place hex tool in hole on side of panel. Rotate to activate lock & secure panels together.

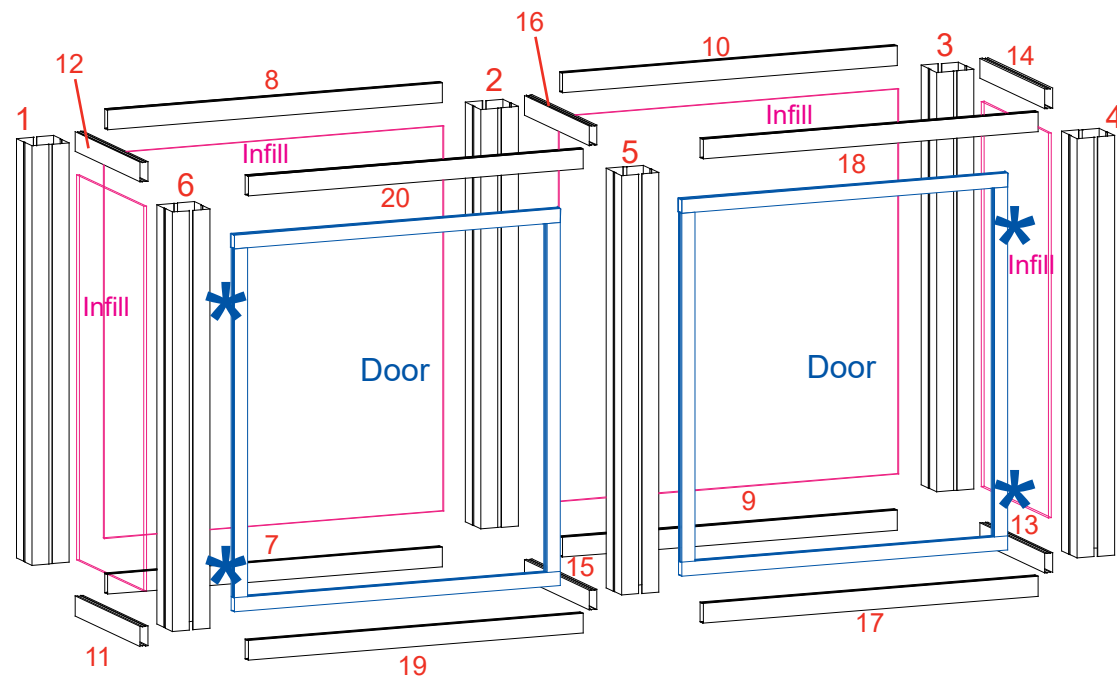
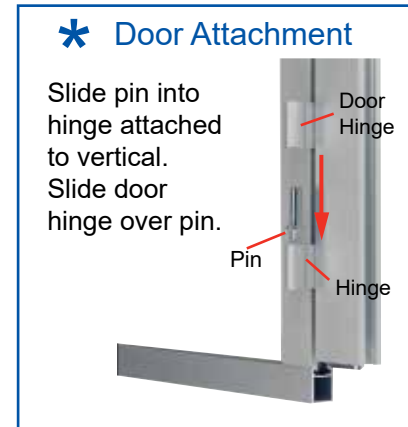
| Item | Qty. | Description |
|------|------|-----------------------------------|
| 1 | 1 | 38"h Q918 Vertical Extrusion |
| 2 | 1 | 38"h Q918 Vertical Extrusion |
| 3 | 1 | 38"h Q918 Vertical Extrusion |
| 4 | 1 | 38"h Q918 Vertical Extrusion |
| 5 | 1 | 38"h Q918 Vertical Extrusion |
| 6 | 1 | 38"h Q918 Vertical Extrusion |
| 7 | 1 | 32.155"w Z45 Horizontal Extrusion |
| 8 | 1 | 32.155"w Z45 Horizontal Extrusion |
| 9 | 1 | 32.155"w Z45 Horizontal Extrusion |
| 10 | 1 | 32.155"w Z45 Horizontal Extrusion |
| 11 | 1 | 15"w Z45 Horizontal Extrusion |
| 12 | 1 | 15"w Z45 Horizontal Extrusion |
| 13 | 1 | 15"w Z45 Horizontal Extrusion |
| 14 | 1 | 15"w Z45 Horizontal Extrusion |
| 15 | 1 | 15"w Z45 Horizontal Extrusion |
| 16 | 1 | 15"w Z45 Horizontal Extrusion |
| 17 | 1 | 32.155"w Z45 Horizontal Extrusion |
| 18 | 1 | 32.155"w Z45 Horizontal Extrusion |
| 19 | 1 | 32.155"w Z45 Horizontal Extrusion |
| 20 | 1 | 32.155"w Z45 Horizontal Extrusion |
| -- | 2 | Door |
| -- | 6 | 18"h Shelf Supports |

Steps:

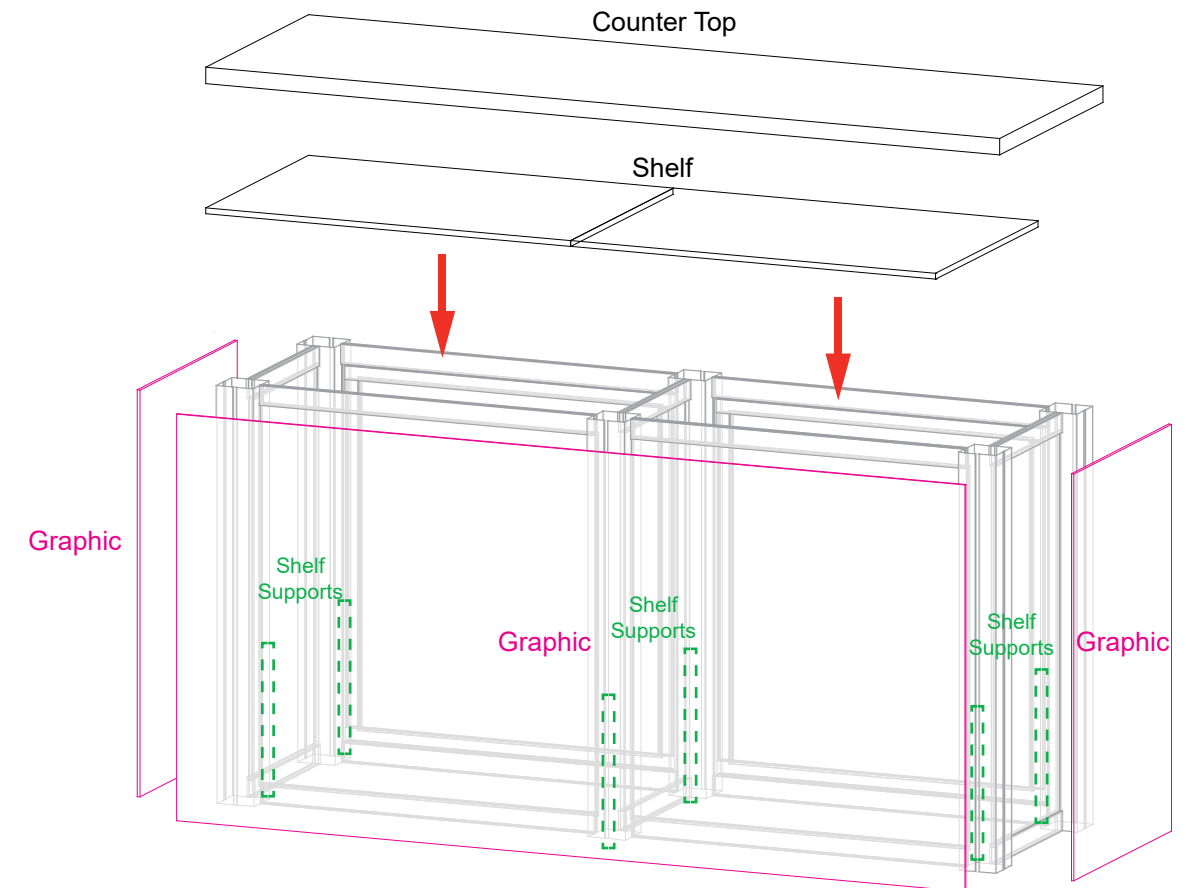
- 1) Assemble lower horizontals [7,9,11,13,15,17,19] between verticals [1,2,3,4,5,6].
- 2) Insert **infills** between verticals [1,2], [2,3], [3,4], [1,5].
- 3) Connect upper horizontals [8,10,12,14,16,18,20] between verticals [1,2,3,4,5,6].
- 4) Attach Doors between verticals [4,5], [5,6]. See [Door Attachment](#) detail.
- 5) Affix shelf supports to inside of counter assembly using Velcro; place shelf onto shelf supports.
- 6) Affix Sintra Panels to outside of assembly, using Velcro.
- 6) Attach Counter Top to top of assembly.



When assembled



BACK VIEW



FRONT VIEW